



# BODY 650 UNDERBODY

Technical Data Sheet No 701

## General Technical Description

Underbody material with sound deadening / sealing properties and optimum covering ability

It has excellent adhesion and it can be painted over with all HB BODY paint systems

Dries quickly

## Surface

External underneath and internal parts of the car body

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped then air dried.

## Product Application:



Shake well before using: 2-3min



It can be painted over with HB BODY paint systems



Apply with spray gun:  
4 – 5mm Pressure  
5-6 bar (73-87psi)  
150-200µm (5.9-7.9mil),  
Long nozzle



Non force dry  
2h /23°C (73°F)  
30min /60°C (140°F)  
panel temperature



Apply with spray gun:  
4 – 5mm Pressure  
5-6 bar (73-87psi)  
150-200µm (5.9-7.9mil),  
Long nozzle



Always wear protective equipment



5-10 min / 23°C (73°F)  
Flash off time



Follow the application instructions mentioned in this TDS



5-10 min / 23°C (73°F)  
Final flash off time

**Flash Point:**  
9°C / 48°F

**Specific Gravity:**  
1.2 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
50% Weight

**VOC (2004/42/EC)**  
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 520 g/L.  
2004/42/IIB(e)(840)520

**Theoretical Coverage:**  
5 - 6 m<sup>2</sup> / L at 100 micron (4mil)  
dry film thickness

**Cleaning of equipment:**  
Clean after final use with:  
767 ECO THINN NITRO THINNER

### Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

### Storage shelf life:

- Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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